

	Company Name: ካዲስኮ ኬሚካል ኢንዱስትሪ ኃ.የተ.የግ.ማኅበር KADISCO CHEMICAL INDUSTRY PVT LTD CO	Document No.: PS/KCI/AD/004
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KADIFIX SPRAY ADHESIVE.

DESCRIPTION.

KADIFIX SPRAY adhesive is an adhesive based on thermoplastic rubbers.

USES.

It is a one-way spray adhesive for binding polyurethane foam on itself or on textile, wood and iron. KADIFIX SPRAY is also suitable for bonding PU foam on metal pipes and shafts.

PROPERTIES.

Base	Thermoplastic Rubbers
Solvent	Aliphatic and aromatic solvents
Specific Gravity	About 0.8
Colour	Pale yellow
Open time	Immediately after application
'life' time	More than 12 hours at 20 ⁰ C

INSTRUCTIONS FOR USE.

a) Surface preparation:

- Surfaces should be clean, dry and free from all defective or poorly adhering material such as dirt, rust and oily materials etc.

b) Application:

- KADIFIX SPRAY should be applied with a spray gun of 1.7 to 2.5 diameter nozzle and pressure of 4/5 atmosphere.
- Spread evenly a thin layer of adhesive on one of the surfaces to be joined.
- On Foam to Foam application the products can be bonded together immediately. While for other applications wait for the evaporation of solvents (5 to 10 minutes).
- When the parts are completely dry press strongly together.
Bonded parts are immediately ready for further processing.
- NOTE: Higher temperatures will cause longer open times and low temperatures will shorten open times.

PACKAGING.

KADIFIX SPRAY is available in 1tr, 4ltr cans or 180kg drums.

Keep away from fires, sparks etc.

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