DESCRIPTION

Sunny NC Filler Primer is a NC resin based, fast drying automotive primer with good sanding & filling properties.

- Excellent Adhesion
- Fast Drying
- Good Sanding property.

TYPICAL USES

- Automotive re-finishes.
- Primer coat for structural steel works, machinery & piping.

APPLICATION

- Apply over fresh, cleaned surfaces
- Method of application
  - Spray

APPLICATION INSTRUCTIONS

- For steel substrates, mechanical / power tool cleaning to a minimum standard of Swedish standard ST2 or blast cleans to SA2. Surface should be free of dust, mill scale, oil, grease & other contaminants prior to any painting work.
- Remove any dust, oil and other contaminants that may affect its adhesive property.
- Use Grade 400 abrasive paper to sand down the old surface. This is followed by a higher grade abrasive paper to smooth out the surface if necessary.

HEALTH & SAFETY

Always keep paint out of reach of children. Ensure good ventilation during application and drying. Do not smoke while painting. Highly flammable. Store in a cool dry place away from heat and sparks.

TECHNICAL DATA SHEET
SUNNY NC FILLER PRIMER (COLOURS)

TECHNICAL DATA

○ COLOR	: Red/Black/Brown
○ COMPONENTS	: Single
○ FINISH	: Flat / Matt
○ CURING MECHANISM	: Air Dry
○ VISCOSITY	: 130poise @ 30^0C
○ SPECIFIC GRAVITY	: ~ 1.40
○ VOLUME OF SOLIDS	: Approximately 53%
○ THINNER	: Causeway Super NC Thinner
○ MIXING RATIO	: 80-100%
○ SPRAY VISCOSITY	: 20-22 sec (Ford 4)
○ RECOMMENDED THICKNESS PER COAT	: 25-35µm
○ THEORETICAL COVERAGE	: ~ $10m^{2/}$L (Based on 35µm DFT)
○ DRYING TIME	: 8-10 minutes (Touch dry) 24 hours (Hard dry)
○ RE-COATING INTERVAL	: 15 minutes
○ POT LIFE	: N/A
○ SHELF LIFE	: 5 years (unopened)

PACKING

○ 500 ml ○ 1 Litre ○ 4 Litres

The Technical Data is provided only as general advice. However, since service and applications conditions are beyond our control, we do not accept liability relating to coverage, performance and injury arising from the use of our products based on these data. The above information may vary from time to time and we reserve the right to modify the data without prior notice.