DESCRIPTION

Sunny Hi-Build Lacquer is specially formulated using premium grade Nitro-Cellulose and alkyd resins. Available in solid, metallic and pearl finishes. Easy to apply on various surfaces, fast drying, gives a rich durable finish.

- NC Resin-Based Automotive Coating.
- Fast Drying
- Provide Excellent base for subsequent coating
- Provides Excellent adhesive property over old paint film.
- The paint also gives a relatively long-lasting durability after applying a 2K clear topcoat.

TYPICAL USES

- Automotive re-finishes
- Primed industrial machinery
- Metal works
- Exterior painting works

APPLICATION

- Apply over primed surfaces
- Method of application
  - Conventional Spray

APPLICATION INSTRUCTIONS

- Remove any dust, oil and other contaminants that may affect its adhesive property.
- Use Grade 400 abrasive paper to sand down the old surface. This is followed by a higher grade abrasive paper to smooth out the surface.
- Ensure that all loose old paint flakes are removed before any application of the paint.
- Apply a coat of Causeway Sunny NC Filler Primer or 2K primer & leave overnight before applying the paint.
- Dilute the paint to the required viscosity, depending on the type of application & method employed.
- Apply a coat of paint & allow flash off time of 2-5min before applying another coat.
- Causeway Sunny Clear top coat can be applied to give better gloss. For Long lasting , Causeway 2K clear Topcoat is recommended

HEALTH & SAFETY

Always keep paint out of reach of children. Ensure good ventilation during application and drying. Do not smoke while painting. Highly flammable. Store in a cool dry place away from heat and sparks.

CAUSEWAY PAINTS

TECHNICAL DATA SHEET
SUNNY HI-BUILD LACQUER (SOLID)

TECHNICAL DATA

○ COLOR	: Standard Colours (Solid Colour Card)
○ COMPONENTS	: Single
○ FINISH	: High Gloss, Semi-gloss, & Matt
○ CURING MECHANISM	: Air Dry
○ VISCOSITY	: Above 100 sec, Ford 4
○ SPECIFIC GRAVITY	: ~ 1.10 (Depends on Colour)
○ VOLUME OF SOLIDS	: Approximately 55%
○ THINNER	: Causeway Auto thinner Causeway NC thinner
○ MIXING RATIO	: 90 - 100%
○ SPRAY VISCOSITY	: 20 - 22 sec (Ford 4)
○ RECOMMENDED THICKNESS PER COAT	: 25µm
○ THEORETICAL COVERAGE	: ~ 15m^2/L (Based on 25µm DFT)
○ DRYING TIME	: 10 minutes (Touch dry) 24 hours (Hard dry)
○ RE-COATING INTERVAL	: 15 minutes
○ POT LIFE	: N/A
○ SHELF LIFE	: 5 years (unopened)

PACKING

○ 500 ml ○ 1 Litre ○ 4 Litres

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