DESCRIPTION

Sunny Hi-Build Lacquer is specially formulated using premium grade Nitro-Cellulose and alkyd resins. Available in solid, metallic and pearl finishes. Easy to apply on various surfaces, fast drying, gives a rich durable finish.

- NC Resin-Based Automotive Coating.
- Fast Drying
- Provide Excellent base for subsequent coating
- Provides Excellent adhesive property over old paint film.
- The paint also gives a relatively long-lasting durability after applying a 2K clear topcoat.

TYPICAL USES

- Automotive re-finishes
- Primed industrial machinery
- Metal works
- Exterior painting works

APPLICATION

- Apply over primed surfaces
- Method of application
  - Conventional Spray

APPLICATION INSTRUCTIONS

- Remove any dust, oil and other contaminants that may affect its adhesive property.
- Use Grade 400 abrasive paper to sand down the old surface. This is followed by a higher grade abrasive paper to smooth out the surface.
- Ensure that all loose old paint flakes are removed before any application of the paint.
- Apply a coat of Causeway Sunny NC Filler Primer or 2K primer & leave overnight before applying the paint.
- Dilute the paint to the required viscosity, depending on the type of application & method employed.
- Apply a coat of paint & allow flash off time of 2-5min before applying another coat.
- Causeway Sunny Clear top coat can be applied to give better gloss. For Long lasting , Causeway 2K clear Topcoat is recommended

HEALTH & SAFETY

Always keep paint out of reach of children. Ensure good ventilation during application and drying. Do not smoke while painting. Highly flammable. Store in a cool dry place away from heat and sparks.

CAUSEWAY PAINTS

TECHNICAL DATA SHEET
SUNNY HI-BUILD LACQUER (METALLIC/ PEARL)

TECHNICAL DATA

○ COLOR	: Standard Colours (Metallic & Pearl Colour Card)
○ COMPONENTS	: Single
○ FINISH	: High Gloss, Semi-gloss, & Matt
○ CURING MECHANISM	: Air Dry
○ VISCOSITY	: Above 100 sec, Ford 4
○ SPECIFIC GRAVITY	: ~ 1.10 (Depends on Colour)
○ VOLUME OF SOLIDS	: Approximately 55%
○ THINNER	: Causeway Auto thinner Causeway NC thinner
○ MIXING RATIO	: 90 - 100%
○ SPRAY VISCOSITY	: 20 - 22 sec (Ford 4)
○ RECOMMENDED THICKNESS PER COAT	: 25µm
○ THEORETICAL COVERAGE	: ~ 15m^2/L (Based on 25µm DFT)
○ DRYING TIME	: 10 minutes (Touch dry) 24 hours (Hard dry)
○ RE-COATING INTERVAL	: 15 minutes
○ POT LIFE	: N/A
○ SHELF LIFE	: 5 years (unopened)

PACKING

○ 500 ml ○ 1 Litre ○ 4 Litres

Issue Date: 24/10/2016 **Rev: 01**

The Technical Data is provided only as general advice. However, since service and applications conditions are beyond our control, we do not accept liability relating to coverage, performance and injury arising from the use of our products based on these data. The above information may vary from time to time and we reserve the right to modify the data without prior notice.