DESCRIPTION

Sunny 2K Clear (4:1) is an Economic grade two component polyurethane car refinishing clear coat with UV Protection.

- Economical two component polyurethane automotive coating.
- Good gloss retention
- Good weather resistance
- Provides unique hardness, impact resistance, flexibility and elasticity.
- Possess excellent water, gasoline and chemical resistance.

TYPICAL USES

- Used as automotive coating for its good physical and weathering properties.
- Also can be used for industrial applications.

APPLICATION

- Method of application
  - Spray

APPLICATION INSTRUCTIONS

- Ensure that the surface is free of all dirt, oil, grease, rust and any other materials on the surface that may adversely affect its adhesion properties.
- Ensure that the base coat is also properly applied before application of the Clear coat.
- Mix the Sunny 2K Clear and Hardener together thoroughly. Adjust the viscosity of the clear with thinner to the required viscosity before application.
- The clear can either be air dry or force dry.

HEALTH & SAFETY

Always keep paint out of reach of children. Ensure good ventilation during application and drying. Do not smoke while painting. Highly flammable. Store in a cool dry place away from heat and sparks.

CAUSEWAY PAINTS

TECHNICAL DATA SHEET
SUNNY 2K CLEAR (4:1)

TECHNICAL DATA

○ COLOR	: Clear
○ COMPONENTS	: Two
○ FINISH	: High - Gloss
○ CURING MECHANISM	: Chemical reaction Between components
○ VISCOSITY	: 24 sec (Ford 4)
○ SPECIFIC GRAVITY	: ~1.000
○ VOLUME OF SOLIDS	: ~ 40%
○ THINNER	: Causeway Uni Thinner 171 (10% - 15%)
○ MIXING RATIO	: Clear: Hardener = 4:1
○ SPRAY VISCOSITY	: 14 seconds
○ RECOMMENDED THICKNESS PER COAT	: 25 - 35µm (DFT)
○ THEORETICAL COVERAGE	: 16-17 m^2 / L (25µm DFT)
○ DRYING TIME	: Touch Dry : 30 minutes Hard Dry : Overnight
○ POT LIFE	: 2 Hours @ 30^0C
○ SHELF LIFE	: Best before 24 months

PACKING

- 1 Litre

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