DEBEER REFINISH

1-851
Antistatic Degreaser

GENERAL INFORMATION

1-851 Antistatic Degreaser was developed for degreasing of plastic parts in order to avoid charging of the plastic parts and to minimize dust inclusion during application.

MIXING RATIO



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GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

APPLICATION



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FLASH OFF AND DRY TIMES





AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust free	-	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-

SUBSTRATES



Properly prepared plastic parts.

POT LIFE AT 20°C / 68°F



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COMPONENTS



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ADDITIVES



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SURFACE PREPARATION



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When a surface has been cleaned with 1-851 Antistatic Degreaser, masking-tape will not adhere. This has no effect on the adherence of the paint-system.



NEXT LAYER



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PHYSICAL DATA

EU REGULATIONS		
VOC Code		2004/42/IIB(a)(850)771
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.		IIB/a. Preparatory and cleaning - Preparatory. EU limit values: 850 g/l. (2007) This product contains a maximum of 771 g/l VOC.
Chemical Base	Mix of organic solvents with anti-static agent	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	0,786
	Flash Point Closed Cup	28°C / 84,4°F
	Volume % Solids	1
	Economy	-
		-
	Gloss	-
	Colour	-

PROTECTION

Use suitable respiratory protection *(fresh air supply respirator is strongly recommended).*



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEAN UP



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STORAGE/SHELF LIFE

Minimum 5 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES

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