

DESCRIPTION

Sunny 2K Clear (4:1) is an Economic grade two component polyurethane car refinishing clear coat with UV Protection.

- Economical two component polyurethane automotive coating.
- Good gloss retention
- Good weather resistance
- Provides unique hardness, impact resistance, flexibility and elasticity.
- Possess excellent water, gasoline and chemical resistance.

TYPICAL USES

- Used as automotive coating for its good physical and weathering properties.
- Also can be used for industrial applications.

APPLICATION

- Method of application
 - Spray

APPLICATION INSTRUCTIONS

- Ensure that the surface is free of all dirt, oil, grease, rust and any other materials on the surface that may adversely affect its adhesion properties.
- Ensure that the base coat is also properly applied before application of the Clear coat.
- Mix the Sunny 2K Clear and Hardener together thoroughly. Adjust the viscosity of the clear with thinner to the required viscosity before application.
- The clear can either be air dry or force dry.

HEALTH & SAFETY

Always keep paint out of reach of children. Ensure good ventilation during application and drying. Do not smoke while painting. Highly flammable. Store in a cool dry place away from heat and sparks.



TECHNICAL DATA SHEET SUNNY 2K CLEAR (4:1)

TECHNICAL DATA

- COLOR : Clear
- COMPONENTS : Two
- FINISH : High - Gloss
- CURING MECHANISM : Chemical reaction
Between components
- VISCOSITY : 24 sec (Ford 4)
- SPECIFIC GRAVITY : ~1.000
- VOLUME OF SOLIDS : ~ 40%
- THINNER : Causeway Uni
Thinner 171 (10% - 15%)
- MIXING RATIO : Clear: Hardener = 4:1
- SPRAY VISCOSITY : 14 seconds
- RECOMMENDED THICKNESS PER COAT : 25 - 35µm (DFT)
- THEORETICAL COVERAGE : 16-17 m² / L (25µm DFT)
- DRYING TIME : Touch Dry : 30 minutes
Hard Dry : Overnight
- POT LIFE : 2 Hours @ 30⁰C
- SHELF LIFE : Best before 24 months

PACKING

- 1 Litre