PRODUCT CODE 0030

Decora Synthetic Enamel

Asian Paints Decora Synthetic Enamel is based on modified Alkyd Resin designed for both exterior & interior use. This is a high gloss brilliant finish, which is suitable for steel,wood & synthetic board. This can be applied on cement based surface after application of proper primer.

SOLVENT BASED

LEAD FREE*GUARANTEE

* All Asian Paints products contain no added Lead, Mercury, Arsenic or Chromium from April 2008.

PRODUCT BENEFITS

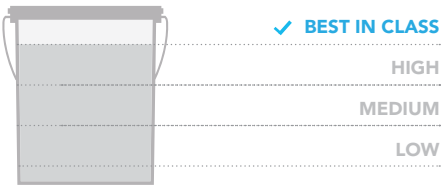
Gloss Finish
Decora Synthetic Enamel imparts a long lasting glossy finish to your metal, wood & machonery surfaces, keeping them looking like new for longer.

Clean Shade
Decora Synthetic Enamel offers better and cleaner shades.

Durability
The consistent & assured quality of Decora Synthetic Enamel gives you a durable finish at economical price.

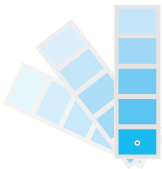
PRODUCT FEATURES

WASHABILITY



COLOURS AVAILABLE

31*



*Currently available in 31 shade card

COVERAGE

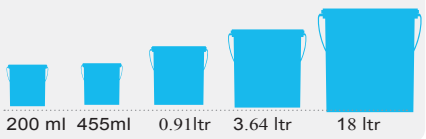
On smooth masonry surface by brushing

1 COAT
140-170 sq.ft/ltr**

2 COATS
75 - 90 sq.ft/ltr**

**Actual coverage may vary from the quoted coverage due to factors such as method and condition of application and surface roughness and porosity.

AVAILABLE PACKS



FINISH

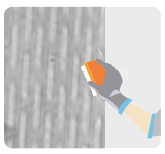
MATT | LOW SHEEN | HIGH SHEEN | HIGH GLOSS

SILKY SMOOTH

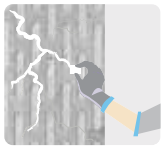
HOW TO APPLY

PRE PAINTING STEPS

PLASTER New masonry surfaces must be allowed to cure completely. It is recommended to allow 28 days as the curing time for new masonry surfaces.



CLEANING Surface should be free from any loose paint, dust or grease. Growths of fungus, algae or moss should be removed by wire brushing and water. IWhen the underlying surface exhibits chalkiness, in spite of thorough surface cleaning, use Asian Paints TruCare Wall Primer Sealer(ST) / Asian Paints TruCare Exterior Sealer.



FILLING FOR CRACKS For filling masonry upto 3mm use Asian Paints SmartCare Crack Seal.

FILLING FOR HOLES & DENTS
In case of dents and holes use Asian Paints TruCare Acrylic Wall Putty or white cement and fine sand in the ratio 1:3

Decora Synthetic Enamel should not be applied on surfaces/sub-strates that are subjected to continuous seepage or dampness.

PAINT APPLICATION PROCESS

APPLICATION	CODE	THINNER	DILUTION %	APPLICATION VISCOSITY[1]	RECOATING PERIOD
STEP 1 SANDING	SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN				
STEP 2 ACP RED OXIDE / TruCare WALL PRIMER SEALER(ST)	0063 0061	T101*	BRUSH 10 - 15 SPRAY 15-20	BRUSH 40 - 50 SPRAY 25 - 30	18 - 24 HRS 8 - 10 HRS
STEP 3 SANDING	SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN				
STEP 4 FIRST COAT DECORA SYNTHETIC ENAMEL BRUSH / ROLLER / SPRAY	0030	T101*	BRUSH10 - 15 SPRAY 15 - 20	BRUSH 55 - 60 SPRAY 22 - 25	18 - 24 HRS
STEP 5 SECOND COAT DECORA SYNTHETIC ENAMEL BRUSH / ROLLER / SPRAY	0030	T101*	BRUSH10 - 15 SPRAY 15 - 20	BRUSH 55 - 60 SPRAY 22 - 25	18 - 24 HRS

1. Recoat period is quoted for 25°C and 50% Relative Humidity, these may vary under different conditions.
2. Ensure that the metal substrates are free from oil, grease and rust before paint application.

HOW TO CHOOSE COLOURS

Browse through Asian Paints colour tools to help you find the right colour combination

Colour Spectra Fan Deck*

Asian Paints Decora Synthetic Enamel

***These shades are for reference only. Please refer to the Colour Spectra or Colour Palette for correct shade reference**

ADDITIONAL INFORMATION

POST PAINTING CARE

For the best performance of the paint, ensure proper washing and cleaning of all algal and fungal growth, if any, at regular intervals of six months.

TECHNICAL DETAILS

a. Drying time: Surface dry time 3 hrs
b. Gloss levels: 75 - 85 on tin plate at 20 Deg Gloss Head
c. 1s101/1987 Part 1 Sec 6 35 Deg C (95 Deg F)
d. Stability of thinned paint: To be used within 24 hours

PRECAUTIONS

- Do not apply when ambient temperature is less than 10°C or if the temperature might drop to this level within 4 hrs of application.
- Do not over-thin or over-extend the brush.
- Tint using Asian Paints machine colourants only
- Stir well and strain before use.
- Tinted paints need thorough shaking immediately after tinter addition as well as before use.

SAFETY FEATURES

- Kindly refer to the MSDS for Asian Paints Decora Synthetic Enamel which gives detailed information on safety measures while handling the paint, which is available on request.
- Store the container with the lid tightly closed in an upright position, in a cool, dry place.
- Keep out of reach of children and away from eatables.
- May be harmful if swallowed. In case of ingestion seek immediate medical attention.
- Wear eye protection during application. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- In case of skin contact immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.
- Do not breathe vapour or spray.It is recommended to wear suitable nose pad during sanding and surface preparation to avoid dust inhalation
- Do not pour leftover paint down the drain or in water courses.
- In the event of spills, contain spillage using sand or earth.
- No added Lead, Mercury or Chromium compounds.

asianpaints WeAssure Helpline

For enquiries, feedback and complaints, please call toll-free number **09612003355** or write to us at **weassure.apbl@asianpaints.com**

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